



TECHNICOTE CUSTOM SERVICES

# Toll Coating Program



Rely on Technicote's experienced and trusted toll coating service to deliver your unique solutions every time.

 **Technicote**<sup>®</sup>

Looking for an experienced partner to coat your unique facestock or liner? Technicote's Toll Coating Program combines decades of experience along with our wide variety of specialized and industry-approved adhesives to provide custom solutions. Technicote provides expert technical support and quick turnaround while staunchly protecting your proprietary materials.



## Benefits of Technicote Toll Coating Services

### 40 YEARS OF TOLL COATING EXPERIENCE

Our dedicated and experienced technical, sales and customer service teams provide the right solution so you can develop new products, meet customer timing and feel confident in the final product.

### TRUST

Protecting your product is critical to Technicote — your material is kept confidential throughout our process.

### QUALITY

Click here to view Technicote's ISO 9001:2015 certification by site. Our manufacturing operators are experienced at running toll coat jobs.

### LARGE OR SMALL JOBS

Technicote's process allows for quick delivery of orders ranging from the 5,000' minimum to large orders for Fortune 500 end users.

### CUSTOM SLITTING OR SHEETING

Technicote can provide custom slitting and sheeting for certain toll coat projects.

### VARIETY

Pair your facestock with dozens of Technicote's specialized items to match application requirements.



### EASY TO PAIR WITH MANY TECHNICOTE ADHESIVES

Pair your facestock with a variety of Technicote's specialized adhesives:

- Acrylic
- Modified Acrylics
- Rubber Based
- Hot Melt
- Pattern

### Adhesive Capabilities include:

- .6 – 1.5 mil thickness
- Multiple zone thermal drying

## TECHNICOTE CAPABILITIES CHART

AREA	TECHNOLOGY	CAPABILITIES
Films	Variety of films including PP, PE, HDPE, LDPE, PVC	1 – 14 mil / 26", 27", 30", 52" or 60" wide / 20" – 40" O.D.
Foils	Experience working with a variety of paper and metallized foils	2 – 10 mil / 26", 27", 30", 52" or 60" wide / 20" – 40" O.D.
Paper	Variety of papers including commodity, tag and specialty papers	2 – 12 mil / 26", 27", 30", 52" or 60" wide / 20" – 40" O.D.
Sheeting	Paper and film pressure sensitive products; tag products	Can sheet custom requested sizes

Requirements: Refer to the Toll Coating Agreement

For more information about Toll Coating Services, contact your sales representative, email [marketingdepartment@technicote.com](mailto:marketingdepartment@technicote.com) or visit [technicote.com](http://technicote.com).



Technicote Corporate Headquarters 222 Mound Avenue Miamisburg, OH 45342 800-358-4448 [technicote.com](http://technicote.com)

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Customer Name:

Customer ID No:

# Technicote Toll Coating Agreement

We appreciate this opportunity and look forward to toll coating your material. Please review this document carefully as it contains guidelines and information we require on all incoming customer owned materials. Note, before we can accept your order or receive your materials we must receive an endorsed copy of this document.

Thank you for choosing Technicote as your toll coating partner. Technicote will strive to deliver the maximum amount of coated material back to you. In order to ensure the highest quality products and minimize cost, the following standards are required for all toll coating orders:

- Before a price quote can be provided, the Technicote Technical department must determine if a sample is required for evaluation. This will ensure that we choose the optimal asset to coat your material.
- Once approved, Technicote will assign an item number that must be used on the Purchase Order and provide a price quote.
- Please be aware that scrap rates of up to 20% are typical with toll coating.

## Material Requirements

- Minimum coating requirement is 5,000 linear feet
- Facestocks must be .5"-1" wider than the desired width of the finished roll.
  - Variations in width can be accommodated on a case by case basis with approval from Technicote.
- Rolls must be a minimum of 20" and a maximum of 40" in diameter.
- Material must be wound on 3" or 6" paper cores.
- Facestocks must be wound to be adhesive coated on the INSIDE. Customer must provide identification via roll tag as to which side is print-side vs. adhesive side.
- Materials should arrive with sufficient dyne level or surface treatment to accept adhesive anchorage.
- Material should be clearly labeled with customer name, material identifier, and roll footage.
- Material should be free of wrinkles, gauge bands, loose winding, or other defects that could be exacerbated by coating.
- Splices should be marked and clearly visible.

## When Ordering

- Customer Purchase Order must include assigned Technicote item number.
- Purchase Order must be received at least 48 hours prior to receipt of raw material.
- Material must arrive at least 48 hours before the scheduled coating date.
- Material to be coated should be shipped prepaid to the specified Technicote facility.

The customer accepts responsibility for waste. Waste will vary and is always influenced by order size, raw material, roll length, trial runs, multi-pass solutions, complexity of product, etc.

***I have read and agree to the above stated information and requirements:***

Print Name: \_\_\_\_\_

Title: \_\_\_\_\_

Signature: \_\_\_\_\_

Date: \_\_\_\_\_

### TECHNICOTE USE ONLY

Item Number:

Adhesive Item Number:

Face Item Number:

Liner Item Number:

Special Instructions:



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