

# Not a Current Stock Product - Please contact Technical Services at 800-358-4448 for assistance.

4 Mil Vinyl TC Flexible White / Permanent / 4.6 mil Zero-Score

# **FACESTOCK**

# 4 Mil Vinyl TC Flexible White

A 4 mil flexible white vinyl with polymeric plasticizers, formulated to provide optimum performance with pressure sensitive adhesives. The top-coating provides outstanding adhesion to various printing inks.

Type: Film Caliper: 4.0 Opacity: 90.0 Brightness: N/A Basis Weight: N/A

Tensile: MD: 3900 lb/in, CD: 3800 lb/in Tear: MD: 100 Grams, CD: 100 Grams Elongation: MD: N/A, CD: N/A

# REGULATORY APPROVAL

RoH5: Yes REACH: Yes CPSIA: Yes Prop 65: Yes TPCH: Yes Indirect Food: Yes Direct Food: No

### **ADHESIVE**

# Permanent

A general purpose acrylic adhesive showing good initial tack with high shear and ultimate adhesion. It has good plasticizer, UV and solvent resistance. This adhesive displays excellent die-cutting and stripping characteristics and has good adhesion to many different substrates.

Adhesive Type: Permanent Acrylic

Shear: 300 min

**Minimum Application Temperature:** 35°F **Service Temperature:** -65 to 180°F

TYPICAL ADHESION VALUES **Stainless Steel:** 180° Peel: 5.2 lb/in,

Loop Tack: 2.20 lb/in<sup>2</sup> Glass: 180° Peel: 3.2 lb/in Polyethylene: 180° Peel: 1.5 lb/in Corrugated: 180° Peel: 3.4 lb/in Painted Metal: 180° Peel: 4.5 lb/in

# REGULATORY APPROVAL

RoH5: Yes REACH: Yes CPSIA: Yes Prop 65: Yes TPCH: Yes Indirect Food: Yes Direct Food: Yes UL:

### **RELEASE LINER**

# 4.6 mil Zero-Score

A bleached kraft that has been silicone coated one-sided to give a controlled release. This paper has high internal strength to withstand all conventional processing operations including die-cutting and butt-cutting. The back does not have scoring.

Basis Weight: 0 lb/ream Tensile: MD: 0 lb/in, CD: 0

Caliper: 4.6 mil Tear: MD: N/A, CD: N/A

## **REGULATORY APPROVAL**

RoHS: Yes REACH: Yes CPSIA: Yes Prop 65: Yes TPCH: Yes Indirect Food: UL:

WARRANTY: All data obtained through ASTM standards and are typical and should not be used for specification purposes. Because of the variety of possible uses, the buyer should test the suitability of each intended use. The buyer assumes all risks in connection with such use. TECHNICOTE will not be liable for damages in excess of the purchase price of products or for incidental or consequential damages. TECHNICOTE warrants the products to be free from defects in material and workmanship. Should any failure to conform to this warranty appear within one year after the initial date of shipment (unless otherwise stated), TECHNICOTE shall, upon notification thereof and substantiation that the products have been stored and applied in accordance with TECHNICOTE's standards, correct such defects by suitable repair or replacement without charge at TECHNICOTE's plant or at the location of the products (at TECHNICOTE's election): provided, however, if TECHNICOTE determines that repair or replacement is not commercially practical, TECHNICOTE shall issue a credit in favor of BUYER in an amount not to exceed the purchase price of the products.